

SMS CAP CODE TEMPLATES & INDEX

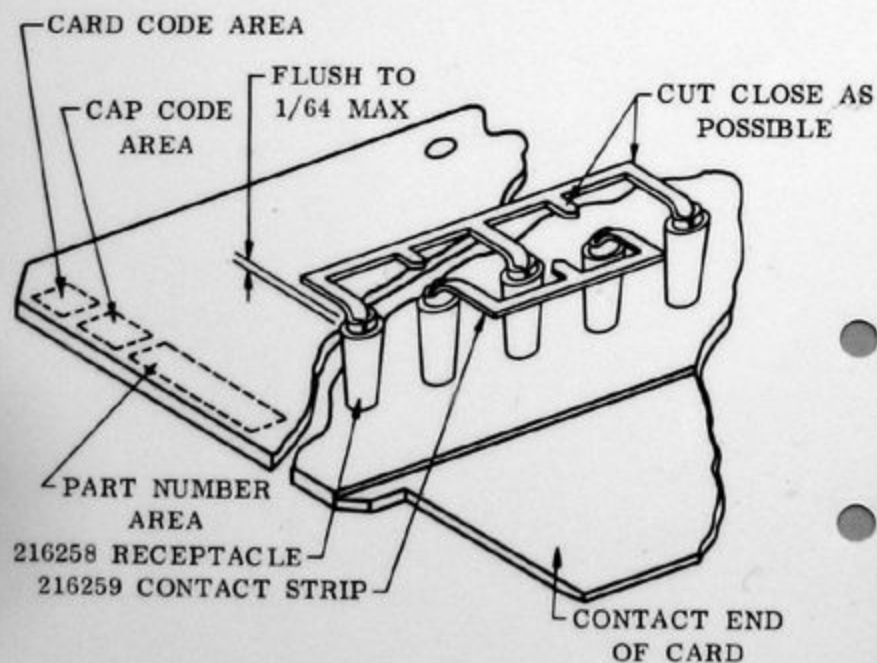
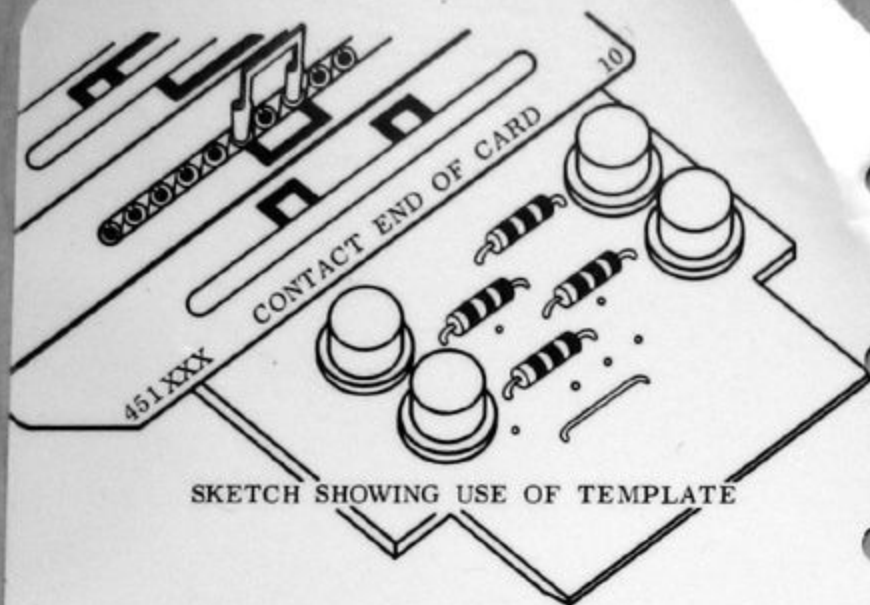
FOR PROGRAMMING FIELD REPLACEMENT CARDS

I. GENERAL INFORMATION:

A GROUP OF PLUGGABLE CAP CARD ASSEMBLIES HAS BEEN PROVIDED FOR FIELD REPLACEMENT OF SMS CARDS WITH THE FIXED FACTORY PROGRAMMED CAP. EACH REPLACEMENT CARD CONTAINS BARREL TYPE RECEPTACLES ASSEMBLED ON THE BASIC CARD AND INCLUDES THE FULL COMPLEMENT OF COMPONENTS REQUIRED TO REPRODUCE THE GROUP MEMBERS IT REPRESENTS. THESE CARDS WILL PERMANENTLY REPLACE A DEFECTIVE CARD BY INSERTING THE PROPER PROGRAM JUMPERS CUT TO THE REQUIRED CAP CODE CONFIGURATION FROM THE PLUGGABLE STRIP CONTACTS (P/N 216259). REFERENCE SHOULD BE MADE TO THE ACCOMPANYING TEMPLATES DURING PROGRAMMING. AN INDEX HAS BEEN PROVIDED FOR A READY CROSS REFERENCE BETWEEN PRESENT PRODUCTION PART NUMBERS AND FIELD REPLACEMENT PART NUMBERS. THESE AIDS SHOULD BE KEPT IN THE C.E. CALL REPORT HOLDER, P/N 450714, FOR EASY REFERENCE.

II. INSTRUCTIONS: (REFER TO FIG. 1)

- 2.1 USING THE INDEX, SELECT THE FIELD REPLACEMENT CARD REQUIRED.
 - 2.2 SELECT THE TEMPLATE WITH THE SAME "CAP CODE" AS APPEARS ON THE DEFECTIVE CARD.
 - 2.3 CUT OFF THE UNUSED CONTACT PLUGS WITH CUTTING PLIERS TO MATCH THE PROPER TEMPLATE PATTERN.
 - 2.4 WITH THE TEMPLATE IN PLACE (SEE FIG. 1), INSERT THE CONTACT PLUGS LIGHTLY (FINGER TIGHT) INTO THE RECEPTACLES. PROPER PLUG LOCATION AND ALIGNMENT IS INDICATED BY THE MARKS ALONG THE EDGE OF THE CUTOUT.
 - 2.5 RE-CHECK ITEMS 1 AND 2 AND REMOVE TEMPLATE.
 - 2.6
 - A. LAY THE SMS CARD ON A FLAT SURFACE.
 - B. FULLY INSERT THE CONTACT PLUGS IN SUCCESSION UNTIL COMPLETELY SEATED.
 - C. FORM THE COMMON BAR ON THE CONTACT STRIP AS SHOWN.
- CAUTION:**
1. AVOID ANY UNNECESSARY DISTORTION OF THE COMMON BAR.
 2. COMMON BAR MUST NOT TOUCH ANY COMPONENT OR UNUSED RECEPTACLES WHEN IN PLACE.
- 2.7 IDENTIFY THE REPLACEMENT CARD FOR FUTURE REFERENCE BY MARKING ON IT THE SAME CAP CODE AND PART NUMBER WHICH APPEARED ON THE CARD REMOVED FROM THE MACHINE.



GENERAL INFORMATION

FIGURE 1

INDEX FIELD REPLACEMENT CARD PART NUMBERS SINGLE CARD SINGLE CAP

PRODUCTION ASM. P/N	CARD CODE	FIELD REPL. PART NO.	CAP CODE
370147	DB	370926	LM
370148	DD	370928	LJ
370149	DB	370926	NS
370150	DD	370928	PX
370185	DB	370926	LJ
370186	DD	370928	SA
370187	DD	370928	VD
370188	DD	370928	XZ
370189	DD	370928	PY
370190	DB	370926	VD
370191	DD	370928	LE
370192	DD	370928	LD
370193	DD	370928	LH
370194	DD	370928	NS
370360	DB	370926	LL
370361	DD	370928	LL
370362	DD	370928	LC
370363	DB	370926	XZ
370381	DB	370926	SA
370382	DB	370926	PV
370388	DB	370926	LC
370390	DB	370926	XY
370391	DD	370928	LK
370393	DD	370928	LM
370406	DB	370926	PX
370557	DB	370926	LD
370558	DB	370926	LA
370559	DB	370926	LE
370566	DB	370926	LK
370567	DB	370926	PU
370582	DD	370928	XY
370583	DB	370926	MY
370586	DB	370926	SB
370829	DD	370928	LA
370830	DD	370928	SB
371071	CJ	370977	YC
371072	CK	370978	YC
371073	CL	370979	VT
371074	CL	370979	VS
371075	CL	370979	VR
371174	DD	370928	YD
371200	AM	370904	ZZ
371201	AM	370904	ZY
371202	AM	370904	ZX
371203	AM	370904	--
371204	AA	370900	ZW
371205	AA	370900	ZV
371206	AA	370900	ZU
371207	AA	370900	--
371208	AM	370904	WX
371209	AN	370905	ZZ

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INDEX FIELD REPLACEMENT CARD PART NUMBERS
SINGLE CARD SINGLE CAP

PRODUCTION ASM. P/N	CARD CODE	FIELD REPL. PART NO.	CAP CODE
371210	AN	370905	ZY
371211	AN	370905	ZX
371212	AN	370905	--
371213	AB	370901	ZW
371214	AB	370901	ZV
371215	AB	370901	ZU
371216	AB	370901	--
371217	AN	370905	WX
371218	AC	370902	ZA
371219	AC	370902	YZ
371220	AC	370902	YY
371221	AC	370902	YX
371222	AC	370902	ZJ
371223	AC	370902	ZH
371224	AC	370902	ZG
371225	AC	370902	ZF
371226	AC	370902	YW
371227	AC	370902	YV
371228	AD	370903	ZA
371229	AD	370903	YZ
371230	AD	370903	YY
371231	AD	370903	YX
371232	AD	370903	ZJ
371233	AD	370903	ZH
371234	AD	370903	ZG
371235	AD	370903	ZF
371236	AD	370903	YW
371237	AD	370903	YV
371251	CG	370975	WW
371252	CH	370976	WW
371253	CJ	370977	WV
371254	CK	370978	WV
371255	CL	370979	VQ
371261	CG	370975	VW
371262	CG	370975	VV
371263	CG	370975	--
371264	CH	370976	VW
371265	CH	370976	VV
371266	CH	370976	--
371267	CJ	370977	VU
371268	CJ	370977	WF
371269	CK	370978	VU
371270	CK	370978	WF
371271	CQ	370981	ZV
371272	CQ	370981	ZT
371273	CQ	370981	--
371274	CR	370980	ZV
371275	CR	370980	ZT
371276	CR	370980	--
371277	CR	370980	YG
371278	CQ	370981	YG

INDEX FIELD REPLACEMENT CARD PART NUMBERS
SINGLE CARD SINGLE CAP

PRODUCTION ASM. P/N	CARD CODE	FIELD REPL. PART NO.	CAP CODE
371280	DA	370925	ZW
371281	DA	370925	ZU
371282	DA	370925	ZZ
371283	DA	370925	ZX
371284	DB	370926	ZW
371285	DB	370926	ZV
371286	DB	370926	ZU
371287	DB	370926	ZT
371288	DB	370926	ZS
371289	DB	370926	ZR
371290	DB	370926	ZQ
371291	DB	370926	ZP
371292	DB	370926	ZZ
371293	DB	370926	ZY
371294	DB	370926	ZX
371295	DB	370926	--
371296	DC	370927	ZW
371297	DC	370927	ZU
371298	DC	370927	ZZ
371299	DC	370927	ZX
371300	DD	370928	ZW
371301	DD	370928	ZV
371302	DD	370928	ZU
371303	DD	370928	ZT
371304	DD	370928	ZS
371305	DD	370928	ZR
371306	DD	370928	ZQ
371307	DD	370928	ZP
371308	DD	370928	ZZ
371309	DD	370928	ZY
371310	DD	370928	ZX
371311	DD	370928	--
371312	DE	370929	ZN
371313	DE	370929	ZL
371314	DE	370929	ZJ
371315	DE	370929	ZH
371316	DE	370929	ZG
371317	DE	370929	ZF
371318	DE	370929	YV
371319	DE	370929	ZE
371320	DE	370929	ZC
371321	DE	370929	ZA
371322	DE	370929	YZ
371323	DE	370929	YY
371324	DE	370929	YX
371325	DE	370929	YW
371326	DE	370929	YU
371327	DE	370929	YT
371328	DE	370929	YS
371329	DE	370929	YR
371330	DF	370930	ZN
371331	DF	370930	ZL
371332	DF	370930	ZJ
371333	DF	370930	ZH
371334	DF	370930	ZG
371335	DF	370930	ZF

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INDEX FIELD REPLACEMENT CARD PART NUMBERS
SINGLE CARD SINGLE CAP

PRODUCTION ASM. P/N	CARD CODE	FIELD REPL. PART NO.	CAP CODE
371336	DF	370930	YV
371337	DF	370930	ZE
371338	DF	370930	ZC
371340	DF	370930	ZA
371341	DF	370930	YZ
371342	DF	370930	YY
371343	DF	370930	YX
371344	DF	370930	YW
371345	DF	370930	YU
371346	DF	370930	YT
371347	DF	370930	YS
371348	DF	370930	YR
371351	DN	370931	YL
371352	DN	370931	YK
371353	DN	370931	YF
371354	DN	370931	YJ
371355	DN	370931	YH
371356	DN	370931	YG
371359	DB	370926	YD
371427	BG	370906	WD
371428	BG	370906	WC
371429	BG	370906	WB
371430	BG	370906	WA
371433	BK	370907	VZ
371434	BK	370907	VY
371435	BK	370907	VX
371459	BG	370906	YE
371460	BG	370906	ZB
371461	BG	370906	ZD
371462	BG	370906	ZM
371500	HB	370908	WW
371560	HB	370908	VV
371561	HB	370908	--
371576	JF	370982	VP
371577	JF	370982	VN
371578	JF	370982	VA
371579	JF	370982	--
371580	JG	370983	WW
371581	JG	370983	VW
371582	JG	370983	VV
371583	JG	370983	--
371584	JH	370984	WV
371585	JH	370984	VU
371586	JH	370984	--
371587	JJ	370985	VP
371588	JJ	370985	VN
371589	JJ	370985	VA
371590	JJ	370985	--
371627	DE	370929	UW
371628	DE	370929	US
372345	DB	370926	LF
372346	DD	370928	LB
372364	DD	370928	LG
372365	DB	370926	LG
372471	DB	370926	LH
372472	DB	370926	LB

INDEX FIELD REPLACEMENT CARD PART NUMBERS
SINGLE CARD DOUBLE CAP

PRODUCTION ASM. P/N	CARD CODE	FIELD REPL. PART NO.	CAP CODE
370090	SQ	370935	CK
370091	SR	370934	DG
370107	SQ	370935	DB
370108	SQ	370935	DD
370109	SQ	370935	DE
370110	SQ	370935	DF
370111	SR	370934	DH
370112	SR	370934	DJ
370113	SR	370934	DK
370114	SQ	370935	DM
370119	SQ	370935	GV
370120	SQ	370935	GT
370121	SQ	370935	EU
370122	SQ	370935	EV
370123	SQ	370935	FE
370124	SQ	370935	QX
370151	DV	370932	AP
370152	DW	370933	HY
370153	SR	370934	DL
370154	SR	370934	DN
370156	SQ	370935	LN
370157	SQ	370935	DA
370158	SQ	370935	DC
370159	SQ	370935	HW
370173	SQ	370935	QY
370174	SQ	370935	GX
370175	SR	370934	EZ
370176	SR	370934	NG
370177	SR	370934	NH
370195	DW	370933	HZ
370196	SQ	370935	DQ
370197	SR	370934	DR
370198	SR	370934	DS
370199	SQ	370935	DT
370266	SQ	370935	DU
370276	SR	370934	NJ
370277	SR	370934	NM
370278	SR	370934	NN
370279	SR	370934	NP
370280	SR	370934	NT
370281	SR	370934	NW
370282	SR	370934	NX

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INDEX FIELD REPLACEMENT CARD PART NUMBERS
SINGLE CARD DOUBLE CAP

PRODUCTION ASM. P/N	CARD CODE	FIELD REPL. PART NO.	CAP CODE
370283	SR	370934	NY
370284	SR	370934	NZ
370285	SR	370934	QT
370286	SR	370934	QU
370287	DW	370933	QV
370394	SQ	370935	FZ
370395	SR	370934	FJ
370402	SR	370934	FK
370403	DV	370932	FM
370404	DV	370932	FY
370405	SR	370934	FL
370407	SQ	370935	JC
370408	DW	370933	FW
370409	DW	370933	FX
370410	DW	370933	JA
370411	DW	370933	JB
370560	SQ	370935	LR
370561	SR	370934	JD
370568	DW	370933	JE
370569	DV	370932	CW
370572	SQ	370935	DV
370584	SQ	370935	HX
370585	SQ	370935	JF
370587	SQ	370935	JH
370588	SR	370934	JG
370589	DV	370932	JJ
370651	DV	370932	JK
371700	DV	370932	AC
371701	DV	370932	AH
371702	DV	370932	AL
371703	DV	370932	AN
371704	DV	370932	AM
371705	DV	370932	AK
371706	DV	370932	CA
371707	DV	370932	CG
371708	DV	370932	CC
371709	DV	370932	CD
371710	DV	370932	CF
371711	DV	370932	CM
371712	DV	370932	CP
371713	DV	370932	CV
371714	DV	370932	CR
371715	DV	370932	CS

INDEX FIELD REPLACEMENT CARD PART NUMBERS
SINGLE CARD DOUBLE CAP

PRODUCTION ASM. P/N	CARD CODE	FIELD REPL. PART NO.	CAP CODE
371716	DV	370932	EA
371717	DV	370932	EB
371718	DV	370932	ED
371719	DV	370932	AE
371720	DV	370932	EG
371721	DW	370933	AL
371722	DW	370933	CN
371723	DW	370933	CT
371724	DW	370933	CU
371725	DW	370933	CW
371726	DW	370933	CX
371727	DW	370933	CY
371728	DW	370933	CZ
371729	DW	370933	AS
371730	DW	370933	AW
371731	DW	370933	CC
371732	DW	370933	CD
371733	DW	370933	CM
371734	DW	370933	EF
371735	DW	370933	EC
371736	DW	370933	AE
371737	DW	370933	AF
371738	DW	370933	AG
371739	DW	370933	AH
371740	DW	370933	CG
371741	DW	370933	CH
371742	DW	370933	CQ
371861	SQ	370935	GW
371863	SQ	370935	CJ
371953	DV	370932	AA

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INDEX FIELD REPLACEMENT CARD PART NUMBERS
SINGLE CARD DOUBLE CAP

PRODUCTION ASM. P/N	CARD CODE	FIELD REPL. PART NO.	CAP CODE
371954	DV	370932	EQ
371955	DV	370932	AR
371956	DV	370932	AV
371957	DV	370932	AY
371958	DV	370932	CE
371959	DV	370932	AZ
371960	DV	370932	FA
371961	DV	370932	FC
371962	DV	370932	AU
371963	DV	370932	FB
371964	DV	370932	CL
371965	DV	370932	EH
371966	DV	370932	AF
371967	DV	370932	AT
371968	DV	370932	AG
371969	DV	370932	EJ
371970	DV	370932	EK
371971	DW	370933	AD
371972	DW	370933	EA
371973	DW	370933	CL
371974	DW	370933	CF
371975	DW	370933	AQ
371976	DW	370933	EM
371977	DW	370933	EN
371978	DW	370933	EH
371979	DW	370933	ET
372184	DV	370932	LV
372341	SQ	370935	EH
372342	SR	370934	LS
372343	SR	370934	QP
372344	SQ	370935	DK

INDEX FIELD REPLACEMENT CARD PART NUMBERS
DOUBLE CARDS

PRODUCTION ASM. P/N	CARD CODE	FIELD REPL. PART NO.	CAP CODE
380000	1E	380064	XC
380001	1E	380064	XD
380002	1E	380064	XE
380003	8E	380068	XD
380004	8E	380068	XE
380005	8E	380068	XC
380006	1E	380064	--
380007	8E	380068	--
380008	7E	380067	XF
380009	7E	380067	XJ
380010	7E	380067	XK
380011	7E	380067	XM
380012	7E	380067	XP
380013	4E	380065	--
380014	4E	380065	XF
380015	4E	380065	XJ
380016	4E	380065	XK
380018	5E	380066	--
380019	5E	380066	XQ
380020	5E	380066	XR
380021	5E	380066	XS
380022	5E	380066	XT
380023	5E	380066	XU
380024	5E	380066	XV
380025	5E	380066	XW
380028	UR	380069	NB
380029	UR	380069	ND
380030	UR	380069	NE
380031	E8	380073	GC

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INDEX FIELD REPLACEMENT CARD PART NUMBERS
DOUBLE CARDS

PRODUCTION ASM. P/N	CARD CODE	FIELD REPL. PART NO.	CAP CODE
380032	E8	380073	GD
380033	E8	380073	J6
380034	E8	380073	J7
380035	E8	380073	J8
380036	E8	380073	J9
380038	E8	380073	K6
380039	E9	380074	GC
380040	E9	380074	GD
380041	E9	380074	J6
380042	E9	380074	J7
380043	E9	380074	J8
380044	E9	380074	J9
380045	E9	380074	K5
380046	E9	380074	K6
380047	E1	380070	7L
380048	E1	380070	7P
380049	E1	380070	7R
380050	E1	380070	9P
380051	E2	380071	7L
380052	E2	380071	7P
380053	E2	380071	7R
380054	E2	380071	9P
380055	E3	380072	FQ
380056	E3	380072	FT
380058	E3	380072	JF
380077	E5	380092	BW
380082	E5	380092	BV
380088	E5	380092	BX
380089	E5	380092	BY

LA

LB

LC

LD

LE

LF

LG

LH

LJ

LK

LL



LM



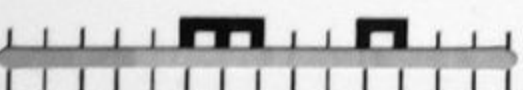
MY



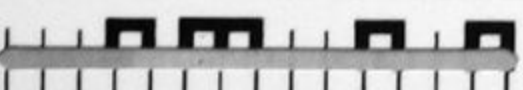
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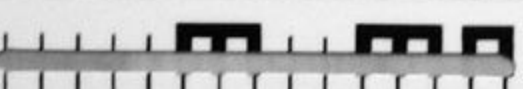
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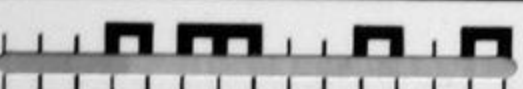
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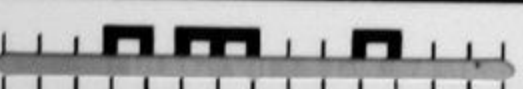
PX



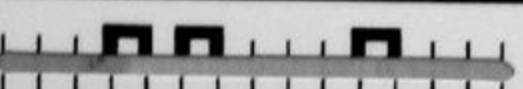
PY



SA



SB



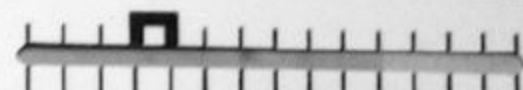
CONTACT END OF CARD



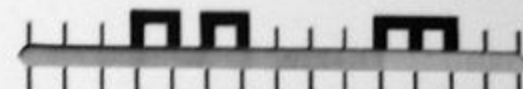
US



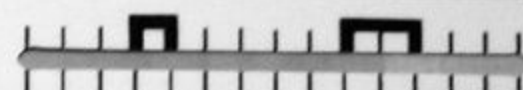
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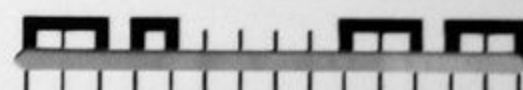
VA



VD



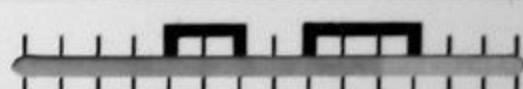
VN



VP



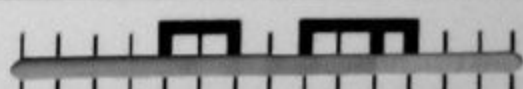
VQ



VR



VS



VT

451276 CONTACT END OF CARD 2

YU



VV



VW



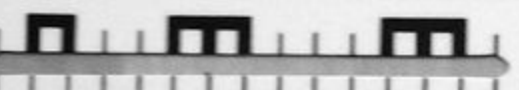
VX



VY



VZ



WA



WB



WC



WD



CONTACT END OF CARD

WF



WV



WW



WX



XY



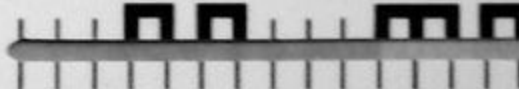
XZ



YC



YD



YE



YF



451277 CONTACT END OF CARD 3

YG



YH



YJ



YK



YL



YR



YS



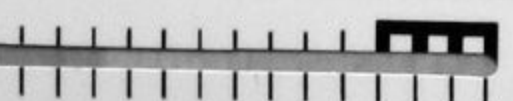
YT



YU

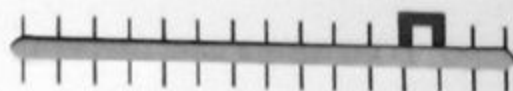


YV



CONTACT END OF CARD

YW



YX



YY



YZ



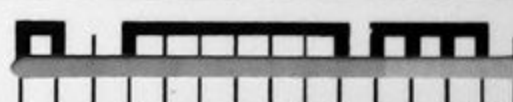
ZA



ZB



ZC



ZD



ZE



ZF



451278 CONTACT END OF CARD 4

ZG

ZH



ZJ



ZL



ZM



ZN



ZP



ZQ

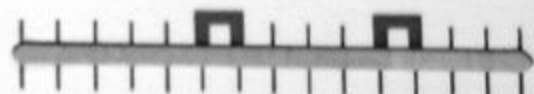
**ZR**

ZS



CONTACT END OF CARD

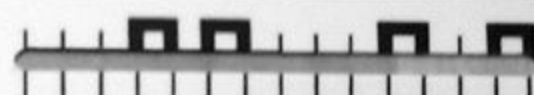
ZT



ZU



ZV



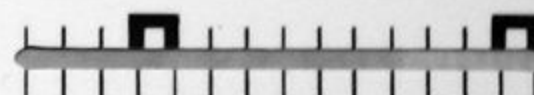
ZW



ZX



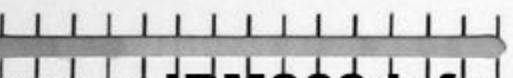
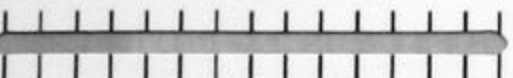
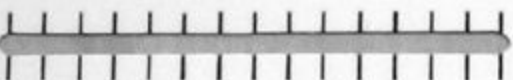
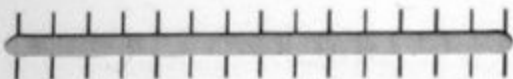
ZY



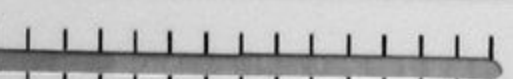
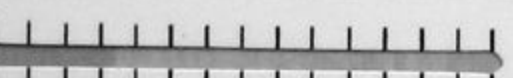
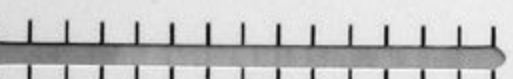
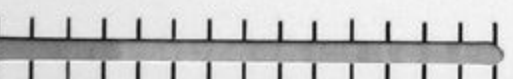
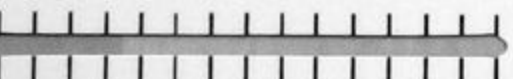
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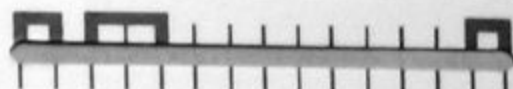
451279 CONTACT END OF CARD 5



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CONTACT END OF CARD



UPPER

AA



LOWER



UPPER

AC



LOWER



UPPER

AD

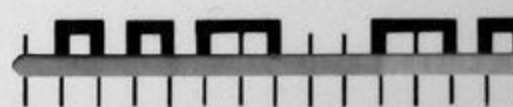


LOWER



UPPER

AE

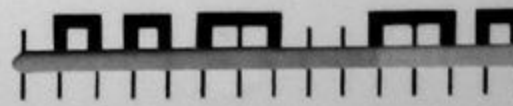


LOWER



UPPER

AF



LOWER

451280 CONTACT END OF CARD

UPPER

AG

LOWER

UPPER

AH

LOWER

UPPER

AK

LOWER

UPPER

AL

LOWER

UPPER

AM

LOWER

CONTACT END OF CARD

UPPER

AN

LOWER

UPPER

AP

LOWER

UPPER

AQ

LOWER

UPPER

AR

LOWER

UPPER

AS

LOWER

451281

CONTACT END OF CARD 2

UPPER

AT

LOWER

UPPER

AU

LOWER

UPPER

AV

LOWER

UPPER

AW

LOWER

UPPER

AY

LOWER

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UPPER

AZ

LOWER

UPPER

CA

LOWER

UPPER

CC

LOWER

UPPER

CD

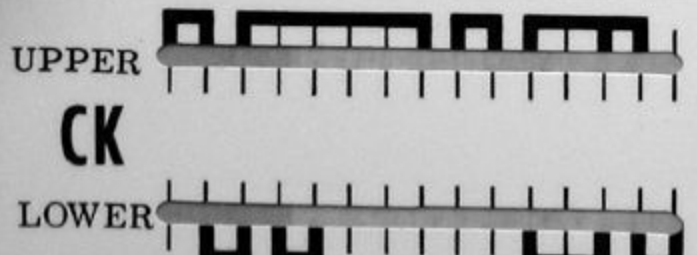
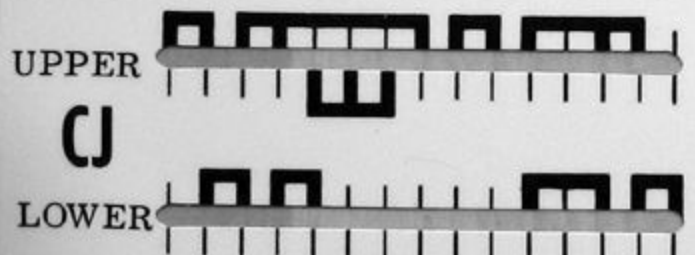
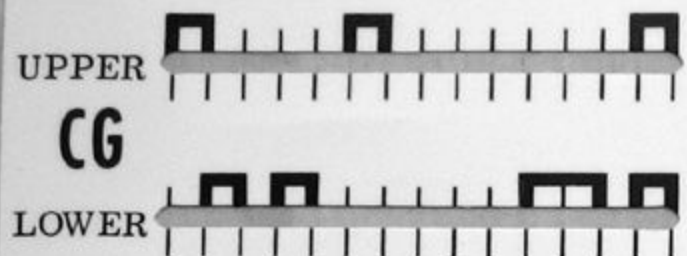
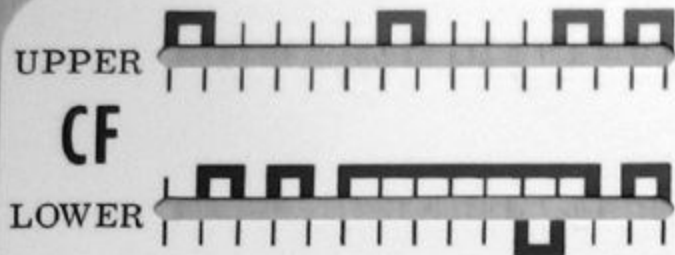
LOWER

UPPER

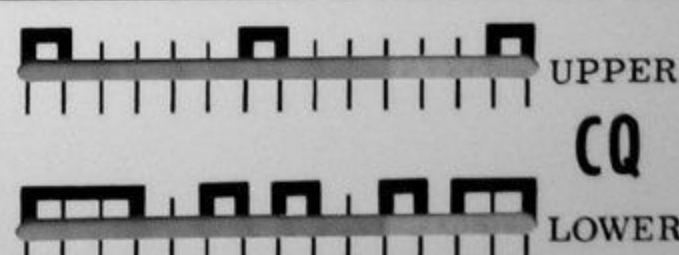
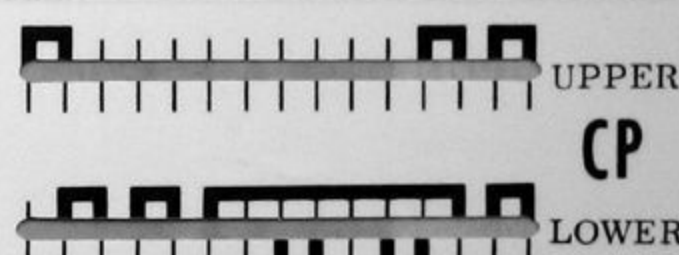
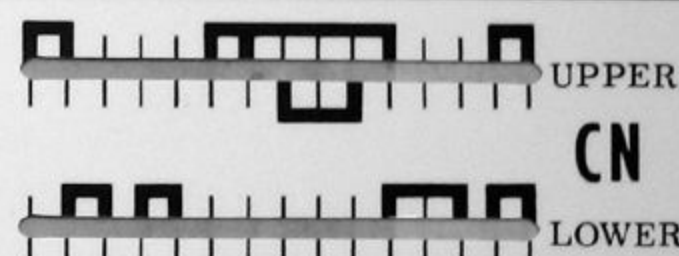
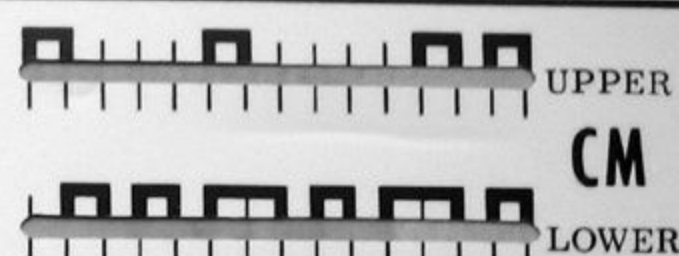
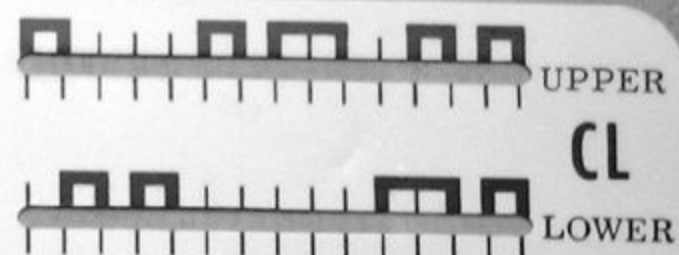
CE

LOWER

451282 CONTACT END OF CARD 3



CONTACT END OF CARD



451283 CONTACT END OF CARD 4

UPPER

CR

LOWER

UPPER

CS

LOWER

UPPER

CT

LOWER

UPPER

CU

LOWER

UPPER

CV

LOWER

CONTACT END OF CARD

UPPER

UPPER

CW

LOWER

UPPER

CX

LOWER

UPPER

CY

LOWER

UPPER

CZ

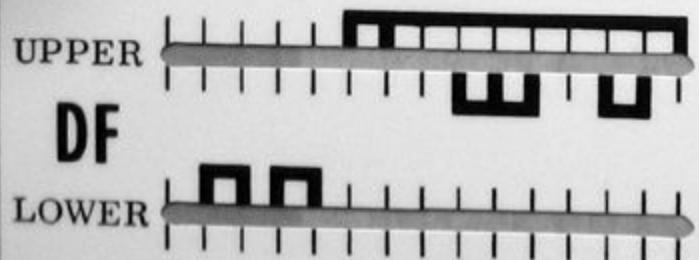
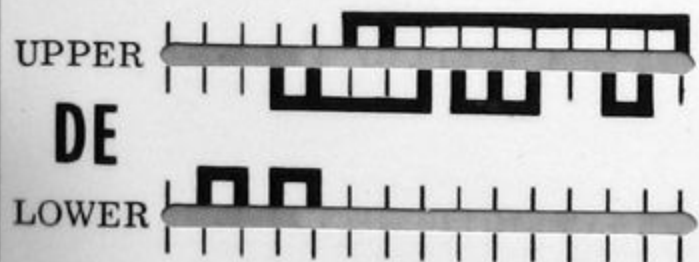
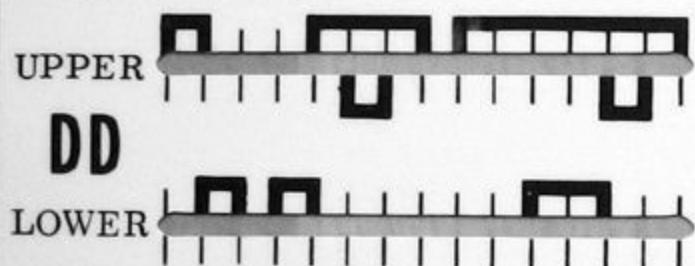
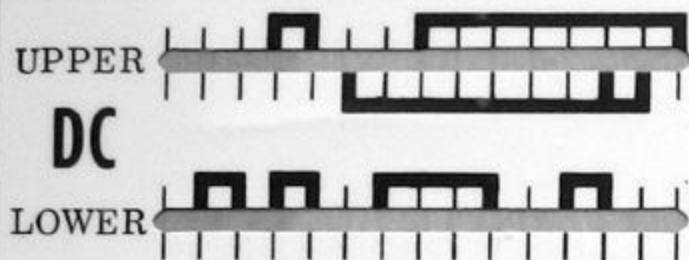
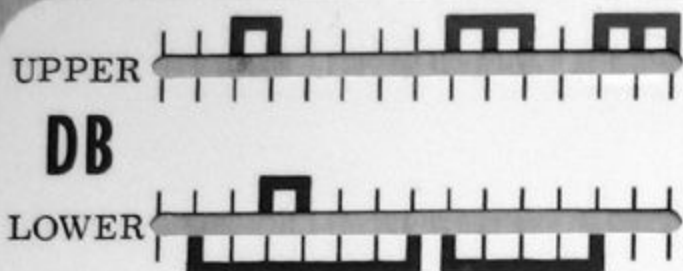
LOWER

UPPER

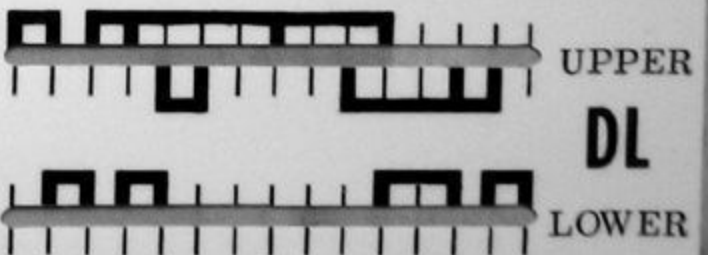
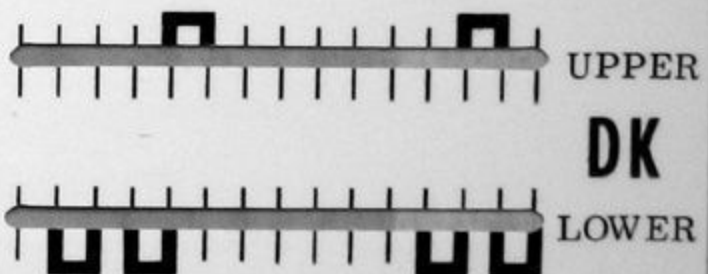
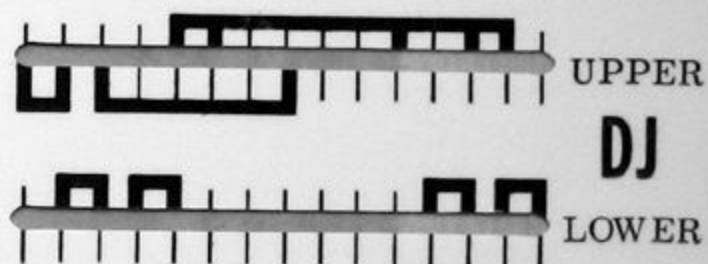
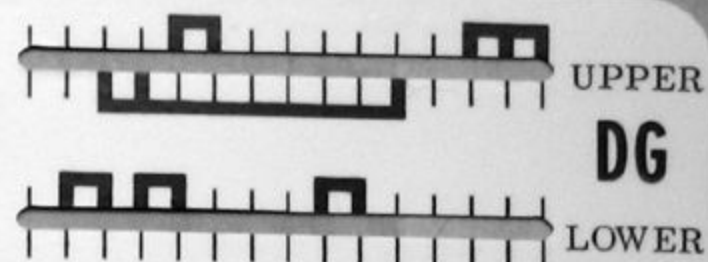
DA

LOWER

451982 CONTACT END OF CARD 5



CONTACT END OF CARD



451983 CONTACT END OF CARD 6

UPPER

DM

LOWER

UPPER

DN

LOWER

UPPER

DQ

LOWER

UPPER

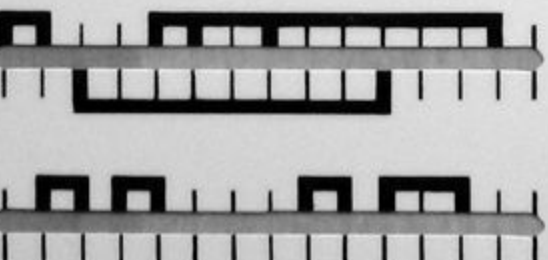
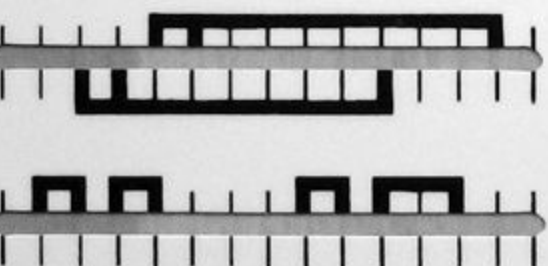
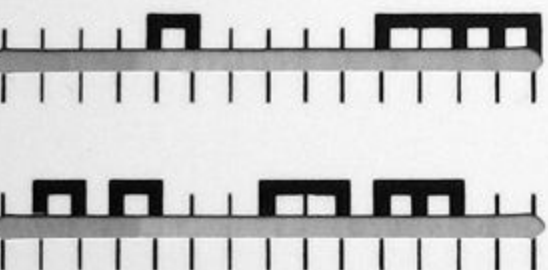
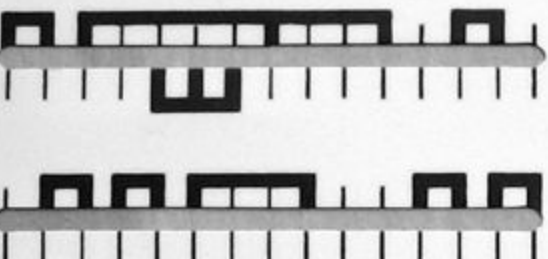
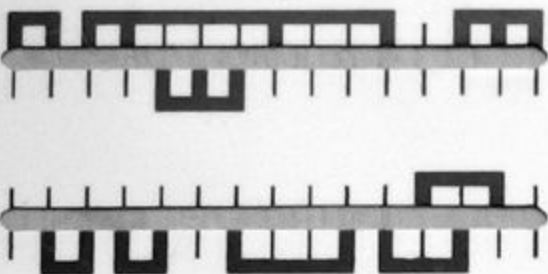
DR

LOWER

UPPER

DS

LOWER



CONTACT END OF CARD

UPPER

DT

LOWER

UPPER

DU

LOWER

UPPER

DV

LOWER

UPPER

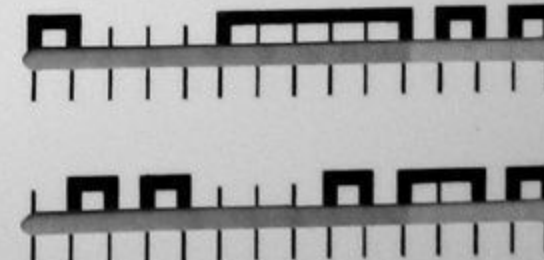
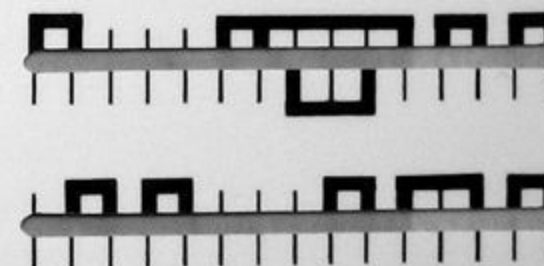
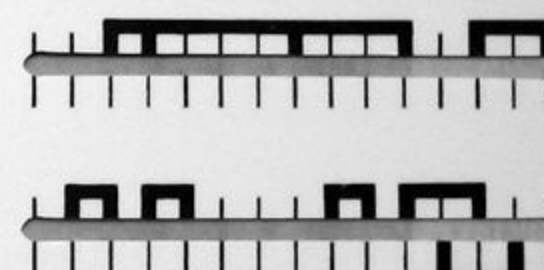
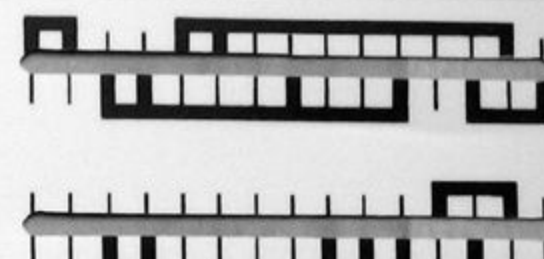
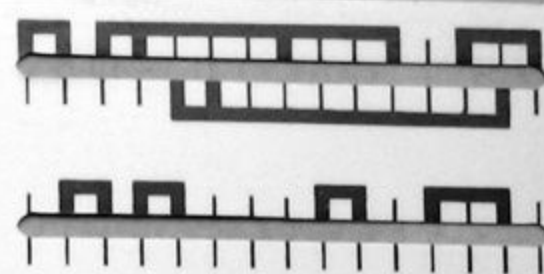
EA

LOWER

UPPER

EB

LOWER



451984 CONTACT END OF CARD 7

UPPER

EC

LOWER

UPPER

ED

LOWER

UPPER

EF

LOWER

UPPER

EG

LOWER

UPPER

EH

LOWER

CONTACT END OF CARD

UPPER

EJ

LOWER

UPPER

EK

LOWER

UPPER

EM

LOWER

UPPER

EN

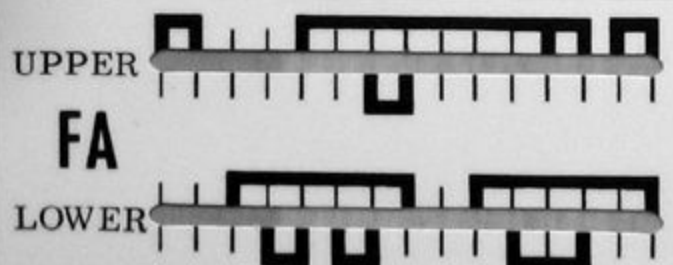
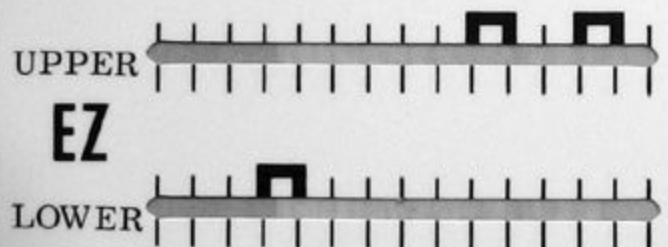
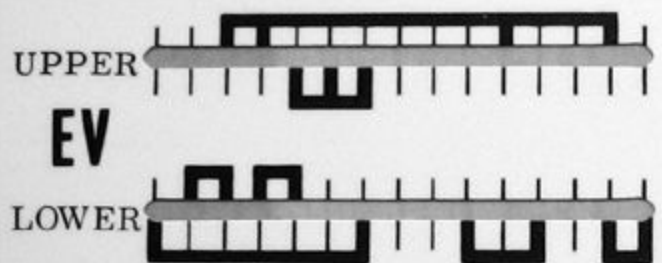
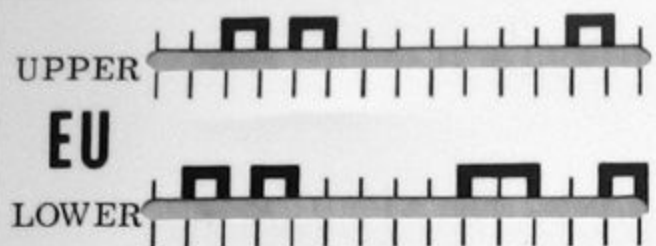
LOWER

UPPER

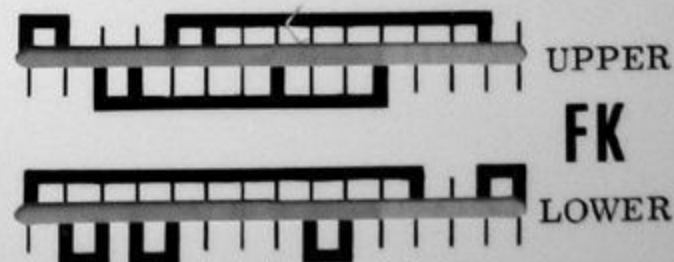
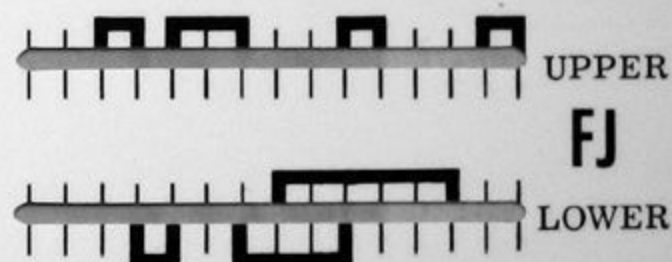
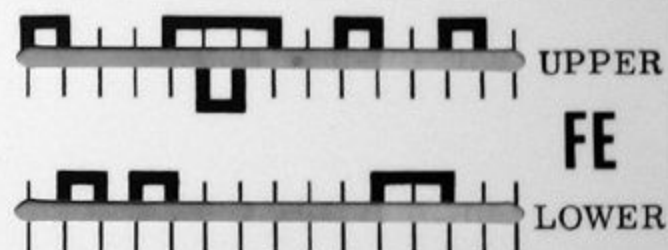
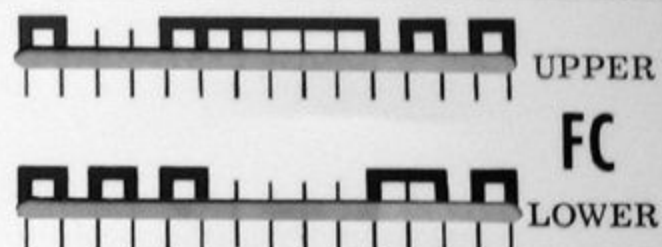
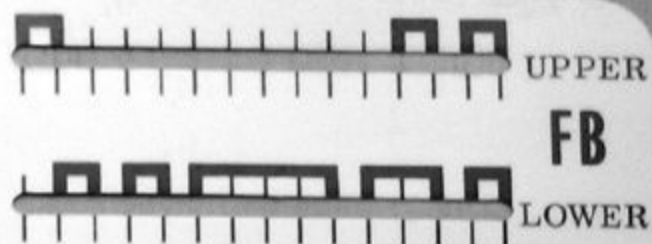
EQ

LOWER

451604 CONTACT END OF CARD 8



CONTACT END OF CARD



451605 CONTACT END OF CARD 9

UPPER

FL

LOWER

UPPER

FM

LOWER

UPPER

FW

LOWER

UPPER

FX

LOWER

UPPER

FY

LOWER

CONTACT END OF CARD

UPPER

FZ

LOWER

UPPER

GV

LOWER

UPPER

GT

LOWER

UPPER

GW

LOWER

UPPER

GX

LOWER

451606 CONTACT END OF CARD 10

UPPER

HW

LOWER

UPPER

HX

LOWER

UPPER

HY

LOWER

UPPER

HZ

LOWER

UPPER

JA

LOWER

CONTACT END OF CARD

UPPER

JB

LOWER

UPPER

JC

LOWER

UPPER

JD

LOWER

UPPER

JE

LOWER

UPPER

JF

LOWER

451899 CONTACT END OF CARD 11

UPPER

JG

LOWER

UPPER

JH

LOWER

UPPER

JJ

LOWER

UPPER

JK

LOWER

UPPER

LN

LOWER

CONTACT END OF CARD

UPPER

LR

LOWER

UPPER

LS

LOWER

UPPER

LV

LOWER

UPPER

NG

LOWER

UPPER

NH

LOWER

451900 CONTACT END OF CARD 12

UPPER

NJ

LOWER

UPPER

N M

LOWER

UPPER

NN

LOWER

UPPER

NP

LOWER

UPPER

NT

LOWER

CONTACT END OF CARD

UPPER

NW

LOWER

UPPER

NX

LOWER

UPPER

NY

LOWER

UPPER

NZ

LOWER

UPPER

QP

LOWER

451901 CONTACT END OF CARD 13

UPPER

QT

LOWER

UPPER

QU

LOWER

UPPER

QV

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UPPER

QX

LOWER

UPPER

QY

LOWER

CONTACT END OF CARD

BV

BW

BX

BY

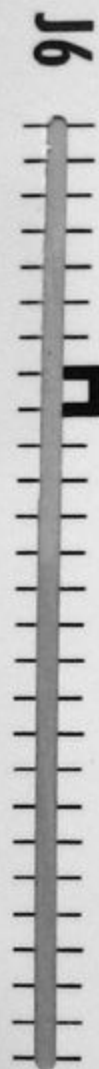
FQ

NOTE: TEMPLATES FOR THE 27 POSITION CAPS CAN BE HELD IN PLACE BY THE FOLLOWING PROCEDURE:

1. CUT 2 SINGLE PINS FROM JUMPER 216259.
2. INSERT PINS TEMPORARILY IN POSITIONS 1 AND 27 OF THE DOUBLE CARD TO ACT AS PILOT FOR HOLDING TEMPLATE WHEN JUMPERING.

451903 CONTACT END OF CARD

CONTACT END OF CARD

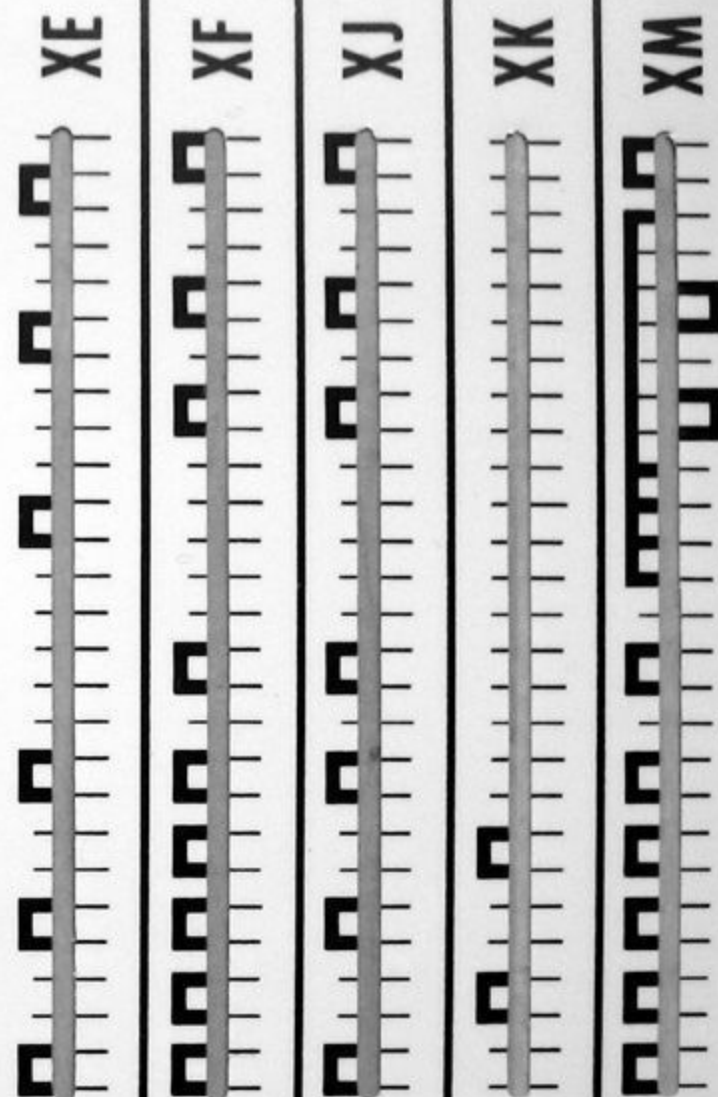
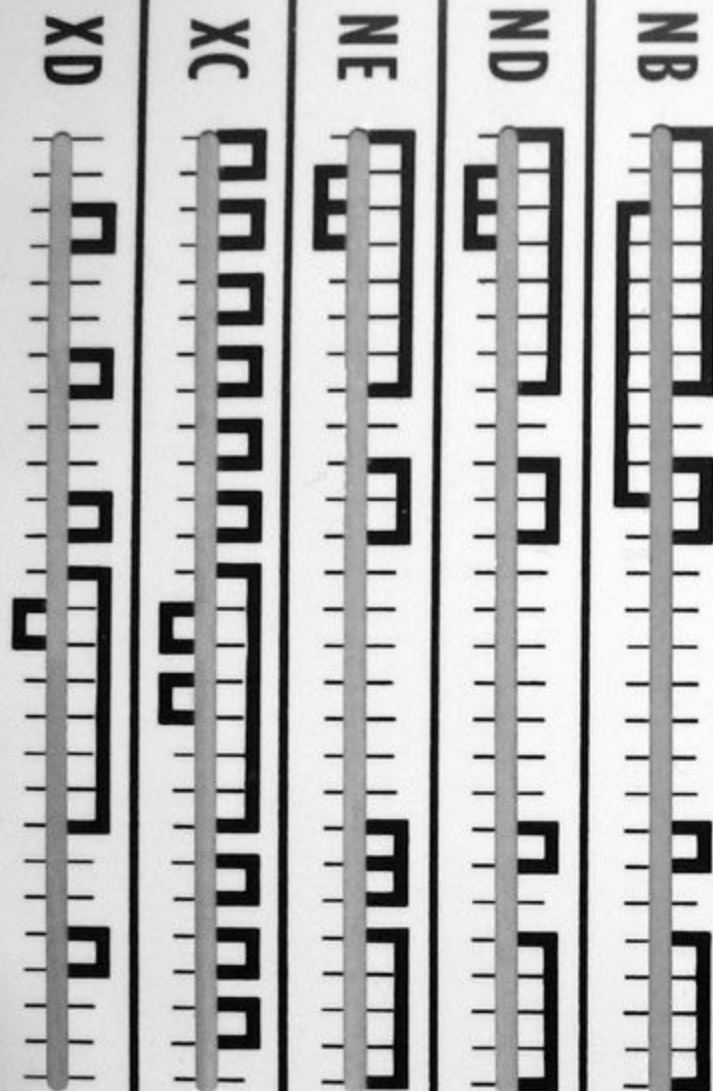


NOTE: TEMPLATES FOR THE 27 POSITION CAPS CAN BE HELD IN PLACE BY THE FOLLOWING PROCEDURE:

1. CUT 2 SINGLE PINS FROM JUMPER 216259.
2. INSERT PINS TEMPORARILY IN POSITIONS 1 AND 27 OF THE DOUBLE CARD TO ACT AS PILOT FOR HOLDING TEMPLATE WHEN JUMPERING.

451904 CONTACT END OF CARD

CONTACT END OF CARD

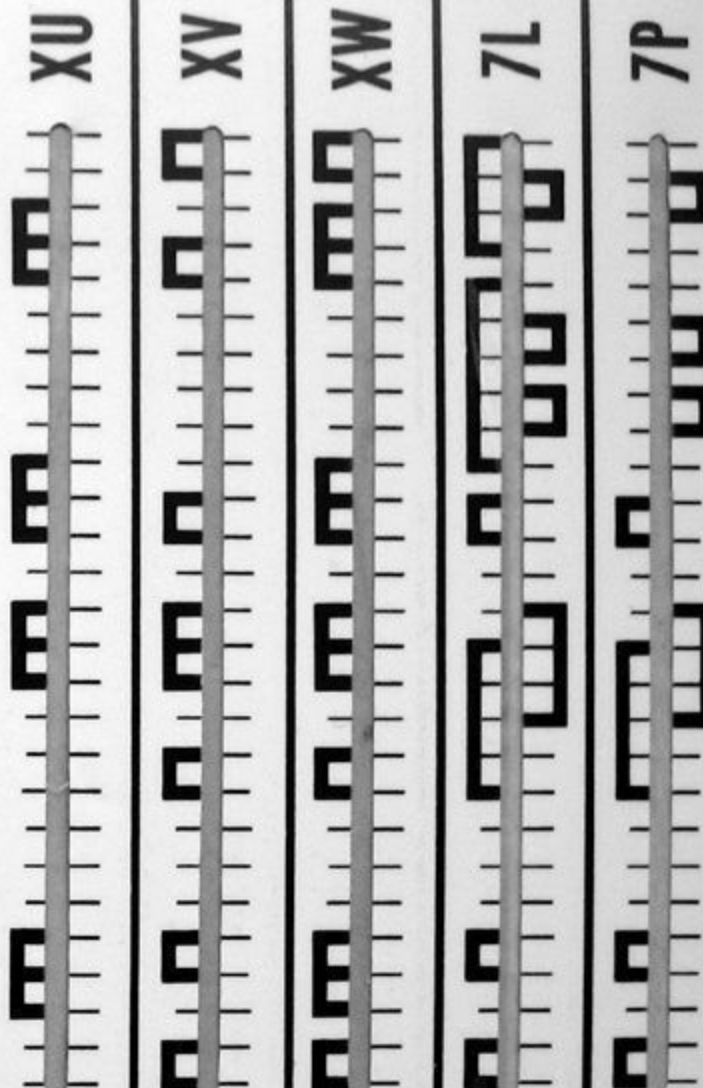
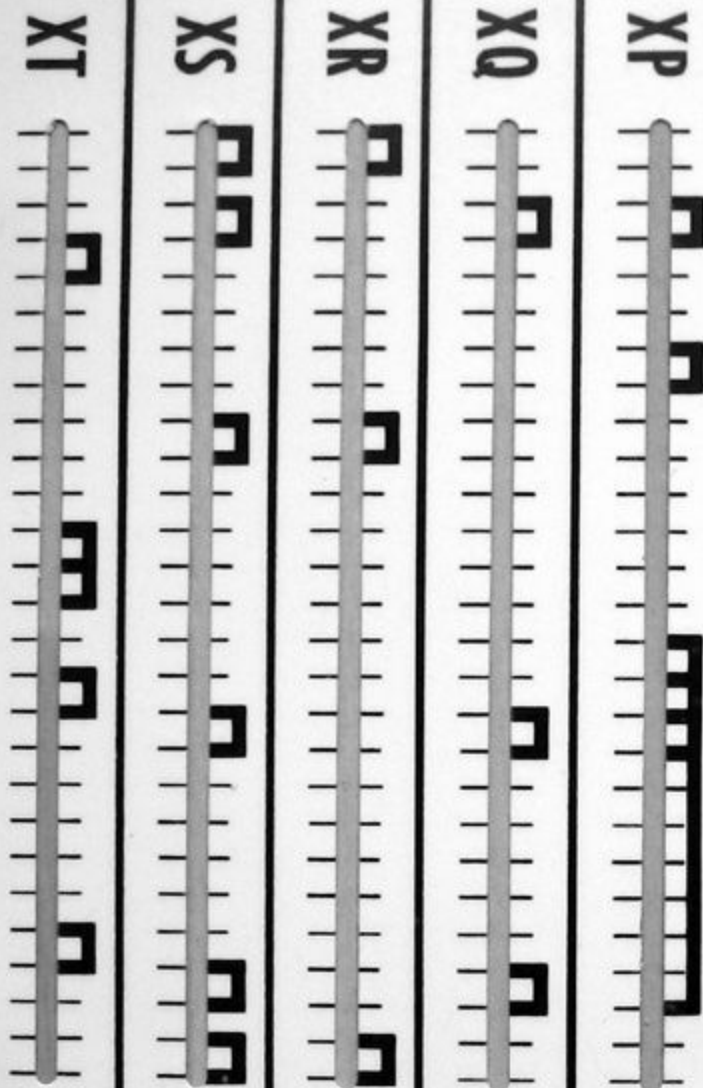


NOTE: TEMPLATES FOR THE 27 POSITION CAPS CAN BE HELD IN PLACE BY THE FOLLOWING PROCEDURE:

1. CUT 2 SINGLE PINS FROM JUMPER 216259.
2. INSERT PINS TEMPORARILY IN POSITIONS 1 AND 27 OF THE DOUBLE CARD TO ACT AS PILOT FOR HOLDING TEMPLATE WHEN JUMPERING.

451905 CONTACT END OF CARD

CONTACT END OF CARD



NOTE: TEMPLATES FOR THE 27 POSITION CAPS CAN BE HELD IN PLACE BY THE FOLLOWING PROCEDURE:

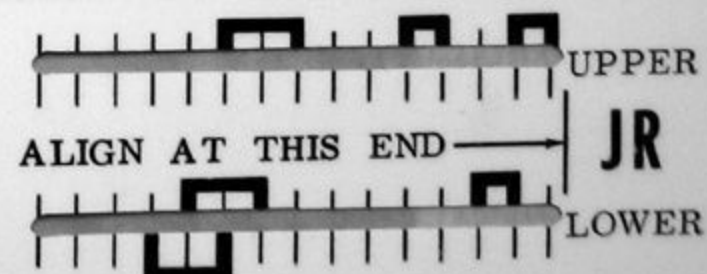
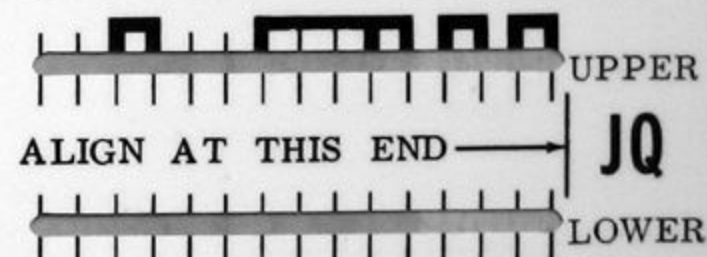
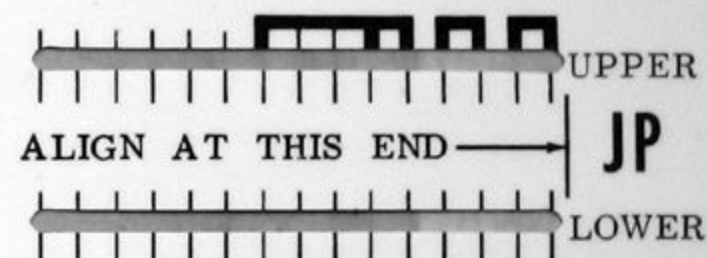
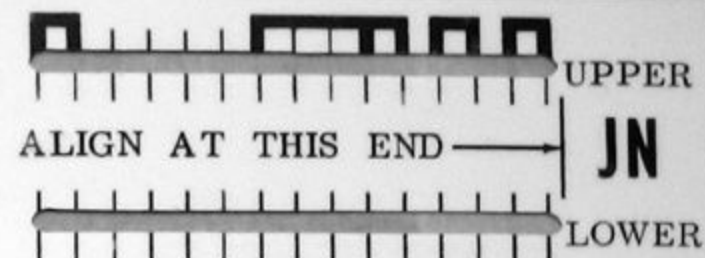
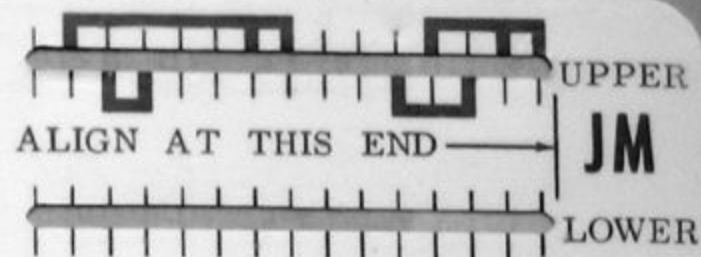
1. CUT 2 SINGLE PINS FROM JUMPER 216259.
2. INSERT PINS TEMPORARILY IN POSITIONS 1 AND 27 OF THE DOUBLE CARD TO ACT AS PILOT FOR HOLDING TEMPLATE WHEN JUMPERING.

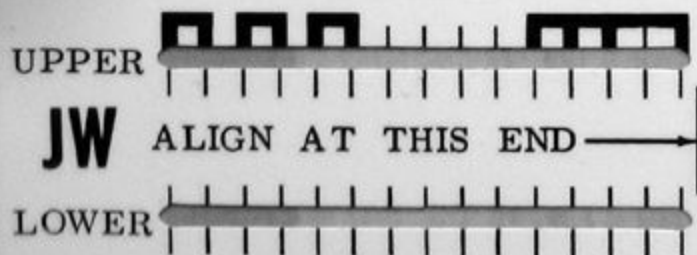
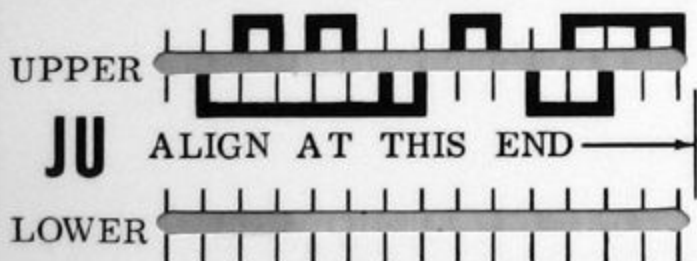
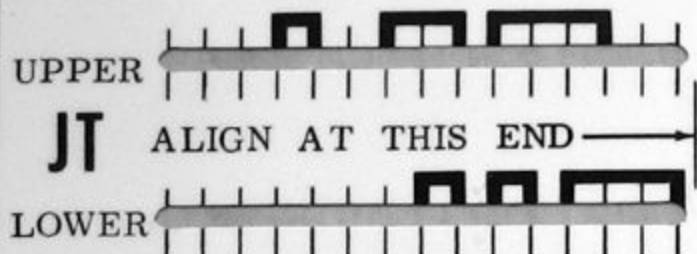
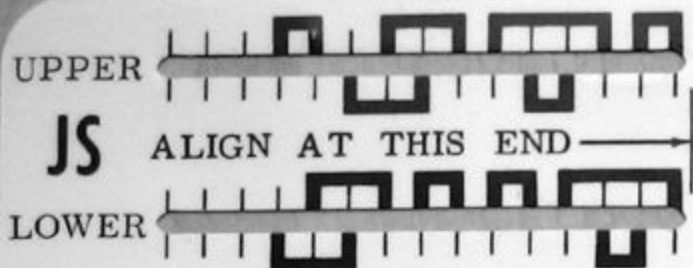
451906 CONTACT END OF CARD

CONTACT END OF CARD

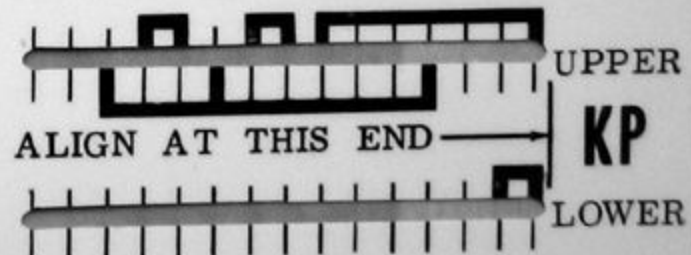
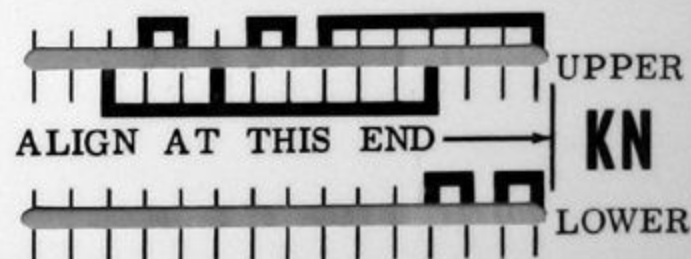
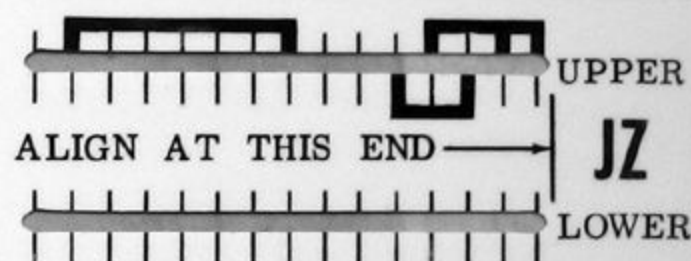
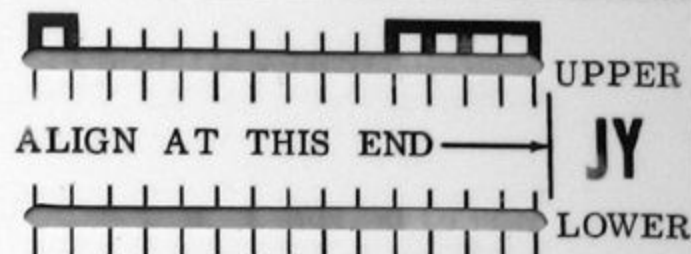
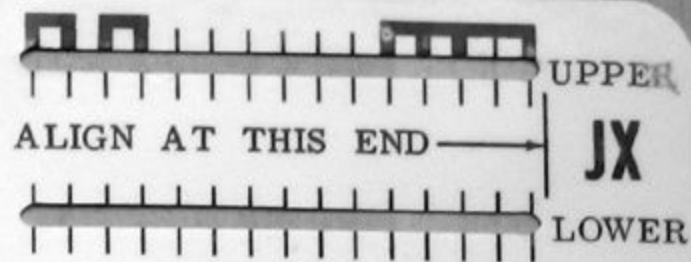
9P

7R





CONTACT END OF CARD



52801 CONTACT END OF CARD 8

UPPER

KQ

ALIGN AT THIS END

LOWER

UPPER

KR

ALIGN AT THIS END

LOWER

UPPER

KS

ALIGN AT THIS END

LOWER

UPPER

KT

ALIGN AT THIS END

LOWER

UPPER

KU

ALIGN AT THIS END

LOWER

CONTACT END OF CARD

UPPER

KV

ALIGN AT THIS END

LOWER

UPPER

KW

ALIGN AT THIS END

LOWER

UPPER

KX

ALIGN AT THIS END

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KY

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ALIGN AT THIS END →

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LY

ALIGN AT THIS END →

LOWER

UPPER

LZ

ALIGN AT THIS END →

LOWER

UPPER

MZ

ALIGN AT THIS END →

LOWER

CONTACT END OF CARD

INDEX FIELD REPLACEMENT CARD PART NO. 5

PRODUCTION ASM-P/N	CARD CODE	FIELD REPL PART NUMBER	TEMPLATE CODE
370348	DHB	370950	JR
370372	DHC	370950	*
370373	DGZ	370955	JX
370374	DHA	370955	JY
370375	DGY	370955	JZ
370376	DGX	370955	JM
372123	DHV	370955	LW
372193	DHY	370955	LX
372194	DHZ	370955	LY
372195	DEN	370955	LZ
372201	AXB	370952	KT
372202	AXC	370952	KU
372204	AXE	370952	KV
372206	AXG	370951	JN
372207	AXH	370954	KN
372208	AXJ	370952	KV
372210	AXL	370952	KX
372212	AXN	370951	JP
372213	AXP	370954	KP
372214	AXQ	370954	KQ
372236	AXW	370954	KR
372527	DKX	370954	KS
372528	DKY	370955	MZ
372529	DKZ	370951	JQ
372530	CEX	370952	KZ
372531	CEY	370952	KY
372589	ZGL	370955	JU
372590	ZGM	370955	JV
372591	ZGN	370955	JW
372592	ZGP	370950	JS
372593	ZGQ	370950	JT

* NO PLUGGING NEEDED

THESE INSTRUCTIONS ARE GIVEN TO ILLUSTRATE CERTAIN DIFFERENCES IN THE CONSTRUCTION OF THE FIELD REPLACEMENT CARDS ABOVE.

1. THE FIELD REPLACEMENT CARD CODE COMBINED WITH THE TEMPLATE CODE WILL NOT BE THE SAME AS THE PRODUCTION CARD CODE. FOR EXAMPLE, TO CONSTRUCT 370348, CODED DHB- USE FIELD REPLACEMENT CARD 370950 IN CONJUNCTION WITH THE JR TEMPLATE.
2. THE NUMBER OF PLUGGABLE PROGRAM HUBS VARIES. TO USE THE TEMPLATES CORRECTLY IT IS NECESSARY TO HOLD THE PLUGGABLE FIELD REPLACEMENT CARD HUBS AGAINST THE RIGHT SIDE OF THE CUTOUT IN THE TEMPLATE AS DIRECTED BY THE ARROWS.
3. TO AVOID CONFUSION AFTER CONSTRUCTING A FIELD REPLACEMENT CARD IT IS NECESSARY TO IDENTIFY THE REPLACEMENT CARD BY MARKING ON IT THE SAME CARD CODE AND PART NUMBER THAT APPEARED ON THE CARD REMOVED FROM THE MACHINE.

THESE INSTRUCTIONS AND TEMPLATES OBSOLETE TEMPLATE PART NUMBERS

451908 451909
451910 451911

ANNOUNCED IN GENERAL CEM NO. 66 WHICH SHOULD BE DESTROYED.

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